

SKF Mounted tapered roller bearings

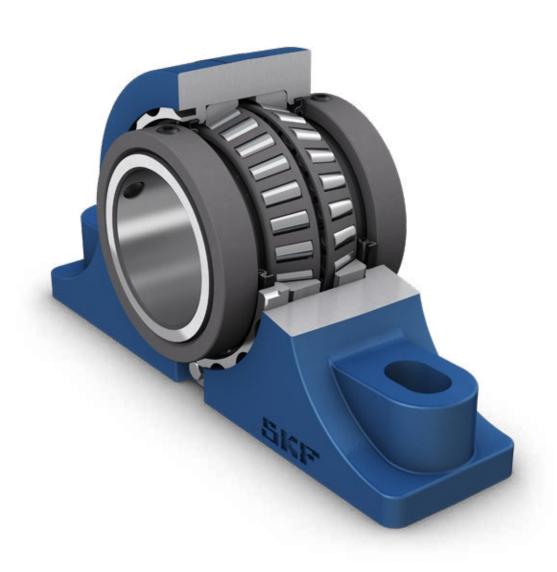










TABLE OF CONTENTS

Introduction
SKF bearings and CR Seals
What sets SKF apart?5
Mounting and assembly instructions
Housings
Mounted tapered roller bearings nomenclature 10
Mounted tapered roller bearings
Competitor interchange
Warranty terms

This catalog is intended to be used as a product reference guide only and as such contains only very basic information. This catalog is not intended to be used as a design manual. The data in this catalog is based on current information at the time of press. SKF reserves the right to make changes necessitated by technological developments. Consult SKF USA Inc. prior to design change or order placement.

Additional information on mounting, dismounting, lubrication, and maintenance of SKF products can be found in the SKF Bearing Installation and Maintenance Guide (publication #140-710).

Any reference in this catalog to SKF Applications Engineering is making reference to the SKF USA Inc. Applications Engineering Department that can be reach through the SKF Technical Hotline at 1-888-753-2000.

How to reach SKF USA Inc.

Customer service:1-888-753-3477Technical hotline:1-888-753-2000Email:skfusainfo@skf.comWebsite:www.skfusa.comOnline store:www.ptplace.com

How to reach SKF Canada

Customer service: 1-866-832-6753

English Email: SKFClientSales@skf.com

French Email: SKFClientSalesMTL@skf.com

Technical hotline: skfenghotline@skf.com

Website: www.skf.ca
Online store: www.ptplace.com



Introducing SKF mounted tapered roller bearings

Reliable rotation for the world's dirtiest jobs

The mounted tapered roller bearings at work in conveyors and other material handling equipment must withstand extremely punishing conditions. Unfortunately, most mounted tapered roller bearing seals are not up to the challenge. In fact, most mounted tapered roller bearings fail because their seals have failed first and allowed contaminants inside. The resulting downtime can devastate productivity and profitability, which is why SKF developed a mounted tapered roller bearing with sealing performance that's exponentially better than the competition.

As our first-ever mounted tapered roller bearing – commonly known as Type E – these new units combine SKF bearing expertise with proven CR Seals technology. The result is a bearing built to deliver longer service life through superior contamination exclusion. SKF tests show that the CR Seals will resist contaminant ingress for significantly longer than our next best competitor. Interchangeable with all Type E sizes, SKF mounted tapered roller bearings are also competitively priced. All of which means that the world's toughest process industries now have a Type E bearing that supports reliable rotation and a better bottom line.







SKF bearings + CR seals = An exponentially

The tapered roller bearings in our new Type E units are among the world's best. But the reason that they're the best choice for heavily contaminated applications is because we've paired them with CR Seals technology.

Backed by over a century of proven sealing expertise, the CR seals in SKF mounted tapered roller bearings provide robust, long-lasting protection against contaminant ingress and lost productivity, backed by our performance warranty.



An improved mix of technologies

As a bearing manufacturer that also manufactures seals, SKF has a deep understanding of how temperatures, speeds, pressures, lubricants, shaft surfaces and other conditions impact seal life and performance. This knowledge, backed by years of R&D in sealing materials, design and tribology, goes into every bearing and sealing solution we develop.

For our first-ever Type E bearing, we started with SKF tapered roller bearings. Built with world class manufacturing techniques, optimized rolling contact surfaces and high loading capacity, these bearings run at higher speeds with lower operating temperatures. In the application, they deliver longer service life, less maintenance, and lower operating costs.



The CR Seals in the unit offer several lines of defense against contamination

- 1) Hydrogenated nitrile rubber (HNBR): The high performance HNBR sealing material provides excellent resistance to wear and high temperatures for long service life.
- **2) Full rubber outside diameter:** Improves static sealing inside the housing.
- **3) Multiple sealing lips:** Designed to exclude the harshest contamination (dirt, mud, water, sand, and powder)

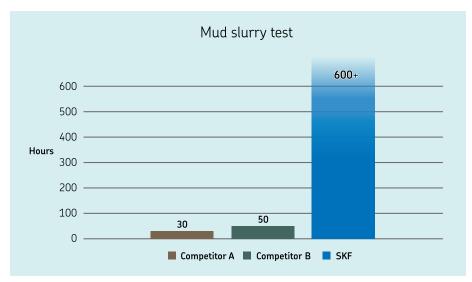
- for maximum protection in the toughest environments.
- **4) Relubrication:** Seal is designed to accommodate bearing relubrication without risk of damage to the sealing lips. The seal is grease purgeable.
- **5) Unitized design:** Rotating wear sleeve is integrated with the seal body to create a very robust cassette seal.



better Type E bearing unit

Superior sealing performance

Field reports indicate that contamination is the primary mode of failure for Type E units. As a leading bearing supplier that also manufacturers seals, SKF understands how seals play a critical role in a Type E's performance. To make sure our units perform in the demanding environments they're in, we subjected our seals and our competitors' seals to worst-case industrial environments. On the competitors' seals, the test had to be stopped anywhere from 5 – 50 hours due to seal leakage while the CR Seal from SKF performed over 10x the next best competitor.



CR Seal from SKF outperformed competitors by at least 10x.
Tests for the CR Seals were suspended at 600+ hours with zero contamination or leakage.

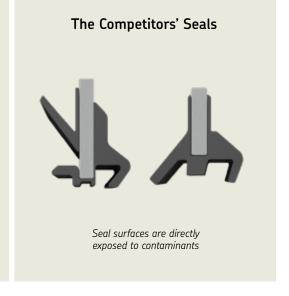
Trust the robust reliability of CR Seals

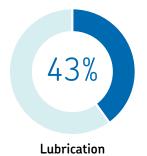
A Type E bearing needs a seal that not only can handle the rigorous contamination demands, but truly performs.



With CR Seals, SKF delivers just that. A seal with multiple lips to provide excellent protection from contamination.







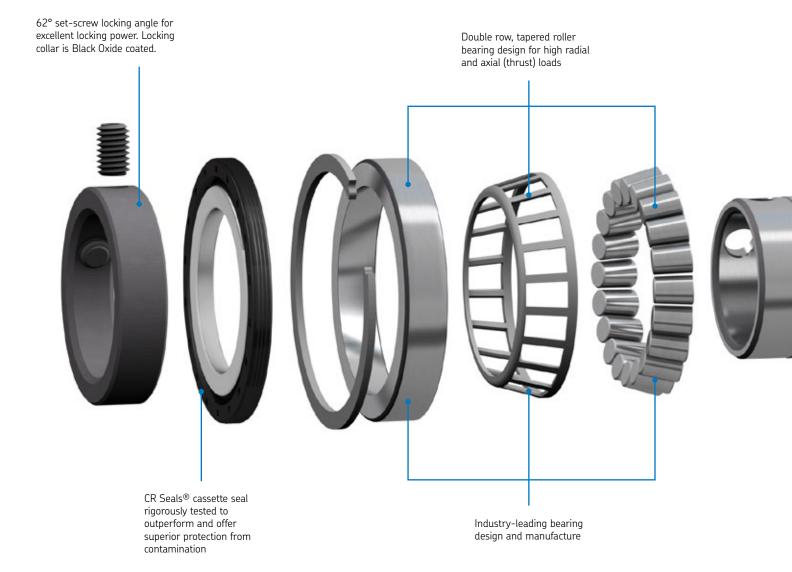
21%

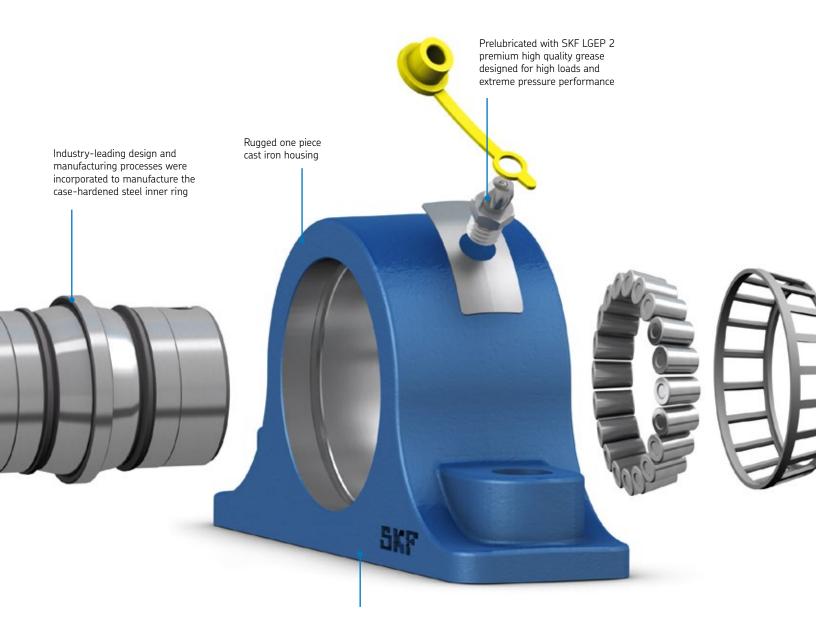
Seal related failures are the main reason why bearings fail in heavy industries

What sets SKF apart?

SKF has taken its expertise in rotational equipment to manufacture a world-class mounted tapered roller bearing that the industry can rely on. The new Type E from SKF has quality components that

can not only withstand, but truly perform, in the industry's dirtiest applications. Take a closer look at the engineering expertise that went in to delivering a Type E that you can depend on.





Paint provides resistance to environmental wear

Mounting instructions

Step 1a*

Remove any burrs or rust on the shaft with an emery cloth or a fine file.



Step 1b

Wipe shaft with clean cloth and check the shaft diameter.



Step 1c

Lubricate the shaft with a light oil.



Step 2

Clean the base of the roller bearing unit and the support surface on which it rests. Be sure the supporting surface is flat. If the roller bearing unit elevation needs to be adjusted by shims, the shims MUST extend the full length and width of the support surface. With flanged units, clean the flange mating surface and the support surface.

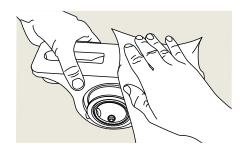
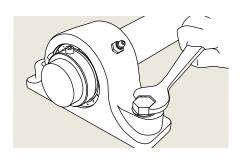


Table 1

Recommended shaft tolerances Shaft diameter Tolerance Up to 1 ½" (35 mm) +0.0000" to -0.0005" (+0 to -0.013 mm) +0.0000" to -0.0010" (+0 to -0.025 mm) +0.0000" to 5" (110 to 125 mm) +0.0000" to -0.0015" (+0 to -0.038 mm)

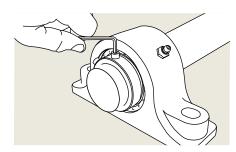
Step 3

Slide the bearing and housing onto the shaft and position them where the roller bearing unit is to be secured. It will be necessary to remove the bearing load while moving the bearing. Bolt the roller bearing unit securely to the support. With flanged units, be sure the support surface is flat. Bolt the flanged housing securely to the support.



Step 4

Tighten each set screw alternately with proper hex head socket wrench until they stop turning and the hex head socket wrench starts to spring. The spring of the hex head socket wrench can be easily seen and felt if an extension is used. When both set screws are tightened on the shaft, the bearing is firmly seated.**



When the inboard locking collar is inaccessible and cannot be tightened like in the case of a F6BRPE piloted flange with a blind hole installation, the unused inboard locking collar should be removed from the bearing inner ring before installation. This avoids an unused component coming loose during operation.



^{*} Illustrations for instructional purposes; be sure proper PPE is used.

^{**} **CAUTION:** Proper tightness of set screws is necessary to assure adequate bearing service life and axial locating ability. To achieve the full permissible axial load carrying rating without an abutment shoulder, the set screw tightening torques listed in Table 2 on the following page should be applied.

Tightening torque for set screws

Shaft size		Set screw size	Torque		Axial ho	lding power ¹
in	mm	(2) per collar	in-lb	Nm	lb	N
$1^{3}/_{16}$ to $1^{11}/_{16}$	35-40	5/16" – 18 UNC	155	18	2,625	11,600
$1^{3}/_{4}$ to $2^{1}/_{2}$	45-65	³/8" – 16 UNC	275	31	3,500	15,500
$2^{11}/_{16}$ to $3^{1}/_{2}$	70-90	¹ / ₂ " – 13 UNC	615	69	5,250	23,350
3 ¹⁵ / ₁₆ to 5	100-125	5/8" – 11 UNC	1315	148	7,000	31,100

¹ Axial holding power is based on use of two properly tightened collars and set screws, with 62° angle between screws on each collar. When a single collar is used (F4BRPE) or when the inboard collar is inaccessible (F6BRPE) due to a blind hole installation, half of the value listed should be used.

To remove the bearing unit

First, loosen the set screws and unbolt the housing from its support. The complete roller bearing unit can then be removed from the shaft. It will be necessary to relieve the bearing load while removing the unit.

Lubrication instructions

The standard SKF roller bearing units are lubricated with SKF grease LGEP 2, which is a lithium based NLGI #2 grease with EP additives and a base oil viscosity of 200 cSt (mm²/s) at 40°C.

The roller bearing units are equipped with a grease fitting which allows the roller bearing

to be relubricated in service. The recommended grease relubrication amount can be found in **Table 3**. The recommended relubrication interval depends on the bearing size, loading, shaft orientation, rotational speed, operating temperature, and level of contamination exposure. Contact SKF Application Engineering for the recommended relubrication interval, or it can be calculated using the SKF DialSet program: maprotools.com/dialset.

When relubricating the roller bearing unit, LGEP 2 grease or equivalent compatible grease should be used.

CAUTION: CARE MUST BE TAKEN TO USE GREASES THAT ARE COMPATIBLE.

SKF suggests relubricating the roller bearing unit while it is rotating to help distribute the new grease inside the unit. Use caution and follow safety practices when performing maintenance tasks around rotating equipment.

When relubricating the roller bearing unit, avoid using excessive pressure from the grease gun or pump to avoid displacement or damage of the bearing seals.

The LGEP 2 grease has an operating temperature range of -4 to 230°F (-20 to 110°C). If the bearing operating temperature exceeds these temperature limits, consult SKF Application Engineering for a lubrication recommendation.

For availability of SKF greases, contact your local SKF representative or Authorized SKF Distributor.

		Table 3
Recommended grease lubrication a	amount	
Shaft diameter range	Grease amount (oz.)	
1 ³ / ₁₆ to 1 ¹ / ₄ "	0.1	
$1^{3}/8$ to $1^{11}/_{16}$ "	0.2	
$1^{3}/_{4}$ to $2^{1}/_{2}$ "	0.3	
2 ¹¹ / ₁₆ to 3"	0.4	
$3^{3}/_{16}$ to $3^{1}/_{2}$ "	0.6	
$3^{15}/_{16}$ to $4^{1}/_{2}$ "	1.0	
4 ¹⁵ / ₁₆ to 5"	1.5	



Housing styles

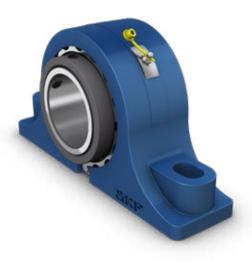
The complete units are designed to interchange existing products. The shaft centerlines and bolt holes conform to industry standards to

perform quick bearing change out.
The SKF mounted tapered roller bearing is available in the most

common housing shapes, whether you need a pillow block, flange, or take-up, SKF has you covered.

P2BE

 $1^{3}/16$ in $-3^{1}/2$ in 35 mm -90 mm



F4BRPE

 $1^{3}/16$ in - 4 in 35 mm - 100 mm



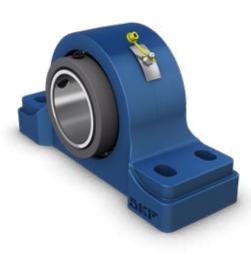
F4BE

 $1^{3}/16$ in $-4^{1}/2$ in 35 mm -115 mm



P4BE

2 ¹/₄ in – 5 in 60 mm – 125 mm



F6BRPE

4 ⁷/16 in – 5 in 110 mm – 125 mm



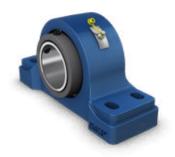
TATUE

1 ³/₄ in – 4 in 45 mm – 100 mm

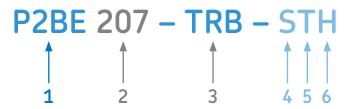




Mounted tapered roller bearing nomenclature guide



(Type E)



1. Housing style

P2BE Pillow block, two-bolt

P4BE Pillow block, four-bolt

F4BE Flange, four-bolt

F4BRPE Flange, four-bolt, round,

piloted

F6BRPE Flange, six-bolt, round,

piloted

TATUE Top-angle take-up

2. Shaft size

Inch

First digit: number of inches

Second and third digits: number of sixteenths of an inch

Example: 207 indicates

2 7/16 shaft diameter (inches)

Metric

First two or three digits: number of millimeters

Example: 35M indicates

35 mm shaft diameter (millimeters)

3. Bearing type

TRB Tapered roller bearing

4. Locking mechanism (STH)

S Set screw

5. Seal (STH)

T Cassette seal

6. Bearing location (STH)

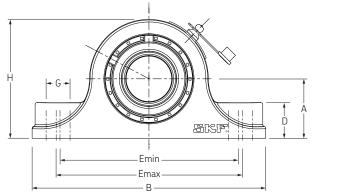
H Held (locating)

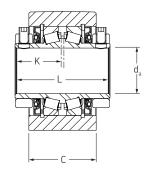


Pillow block / set screw

P₂BE

Cast-iron housing 2-bolt base Locating Cassette seal

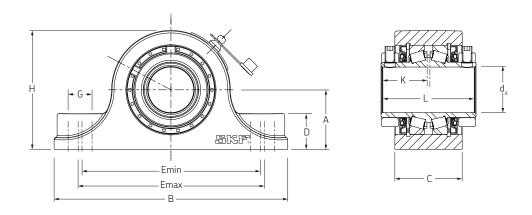




Shaft dia. ^d a	Designation	Dynamic load rating Ccomp*	Static load rating C _O	Limiting speed (CR Seal)	Mass	A	В	С	D	E	E	G	Н	K	L	Bolts (No. req'd)
			-0							Max	Min					
in/mm	-	lbf		r/min	lbs	in										in
1 3/16	P2BE 103-TRB-STH	3800	14600	4300	4.2	1 ¹ /2	6	1 13/16	7/8	4 13/16	4 3/4	19/32	3	1 ³ /8	2 3/4	(2)-1/2
1 1/4	P2BE 104-TRB-STH	3000	14000	4500	4.1	1 /2	O	1 710	70	4 710	4 74	732	J	1 70	2 74	(2)- /2
1 3/8	P2BE 106-TRB-STH				7.1											
35mm	P2BE 35M-TRB-STH	6100	23200	3800	7.1	1 7/8	7 3/8	2 1/8	1 ¹ /8	5 7/8	5 ⁵ /8	3/4	3 3/4	1 1/2	3	(2)-1/2
1 7/16	P2BE 107-TRB-STH				7.0											
1 ¹ / ₂	P2BE 108-TRB-STH				10.3											
40mm	P2BE 40M-TRB-STH	7500	20500	2222	10.2	21/	771	2.27	4.17	. 21	, 1,	21	, 1,	4 11 /	2.27	(2) 1/
1 5/8	P2BE 110-TRB-STH	7500	28500	3200	10.0	2 1/8	7 7/8	2 ³ /8	1 1/4	6 ³ /8	6 ¹ /8	3/4	4 1/4	1 11/16	3 ³ /8	(2)-1/2
1 11/16	P2BE 111-TRB-STH				9.9											
1 3/4	P2BE 112-TRB-STH				12.2											
45mm	P2BE 45M-TRB-STH				12.2											
1 7/8	P2BE 114-TRB-STH	0/50	2/500	2050	11.9	24/	0.7/-	2.1/-	4.5/	7.1/-	. 71.	7/-	. 11-	4.2/	2.1/-	(2) 5/-
1 15/16	P2BE 115-TRB-STH	9650	36500	2850	11.7	2 1/4	8 7/8	2 1/2	1 5/16	7 1/8	6 7/8	7/8	4 1/2	1 3/4	3 1/2	(2)-5/8
50mm	P2BE 50M-TRB-STH				11.6											
2	P2BE 200-TRB-STH				11.5											
55mm	P2BE 55M-TRB-STH	10/00	/2500	2500	15.2	21/-	0.5/-	2.5/-	11/-	77/-	75/-	7/2	_	17/-	23/.	(2) 5/-
2 3/16	P2BE 203-TRB-STH	10600	42500	2500	15.0	2 1/2	9 ⁵ /8	2 ⁵ /8	1 ¹ / ₂	7 7/8	7 ⁵ /8	7/8	5	1 ⁷ /8	3 3/4	(2)- ⁵ /8

^{*} Ccomp is a comparative basic dynamic radial load rating similar to the C90 dynamic load rating used by other bearing manufacturers. The Ccomp is based on 90 million revolutions of basic rating life, or 3000 hours of operation at 500 rpm. Ccomp is intended to be used for reference only. Contact SKF Application Engineering for bearing life calculations and selection help.





Shaft dia.	Designation	Dynamic load rating Ccomp*	Static load rating C ₀	Limiting speed (CR Seal)	Mass	А	В	С	D	E Max	E Min	G	Н	К	L	Bolts (No. req'd)
in/mm	_	lbf		r/min	lbs	in										in
2 1/4 60mm 2 7/16 2 1/2 65mm	P2BE 204-TRB-STH P2BE 60M-TRB-STH P2BE 207-TRB-STH P2BE 208-TRB-STH P2BE 65M-TRB-STH	11500	50000	2250	23.3 22.9 22.5 22.3 22.0	2 3/4	10 1/2	2 7/8	1 ⁵ /8	8 5/8	8 3/8	7/8	5 ²³ / ₃₂	2	4	(2)-5/8
2 ¹¹ / ₁₆ 2 ³ / ₄ 70mm 2 ¹⁵ / ₁₆ 75mm 3	P2BE 211-TRB-STH P2BE 212-TRB-STH P2BE 70M-TRB-STH P2BE 215-TRB-STH P2BE 75M-TRB-STH P2BE 300-TRB-STH	11800	53000	1900	29.1 28.7 28.8 27.7 27.7 27.4	3 ¹ /8	12	3	1 ⁷ /8	9 ¹¹ / ₁₆	9 ⁵ /16	1	6 1/4	2 1/4	4 ¹ /2	(2)-3/4
80mm 3 ³ /16 3 ¹ /4 85mm 3 ⁷ /16 3 ¹ /2 90mm	P2BE 80M-TRB-STH P2BE 303-TRB-STH P2BE 304-TRB-STH P2BE 85M-TRB-STH P2BE 307-TRB-STH P2BE 308-TRB-STH P2BE 90M-TRB-STH	19000	96500	1550	50.8 50.3 49.9 49.3 48.5 48.0 47.8	3 3/4	14	3 1/2	2 1/4	11 ¹³ /16	s 10 ¹³ /16	1 1/2	7 1/2	2 1/2	5	(2)- ⁷ /8

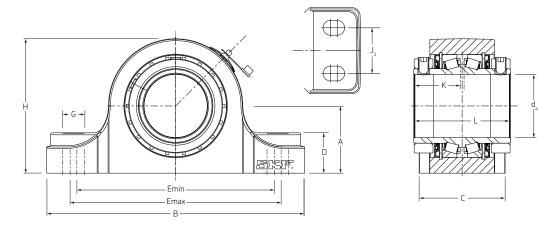
^{*} Ccomp is a comparative basic dynamic radial load rating similar to the C90 dynamic load rating used by other bearing manufacturers. The Ccomp is based on 90 million revolutions of basic rating life, or 3000 hours of operation at 500 rpm. Ccomp is intended to be used for reference only. Contact SKF Application Engineering for bearing life calculations and selection help.



Pillow block / set screw

P4BE

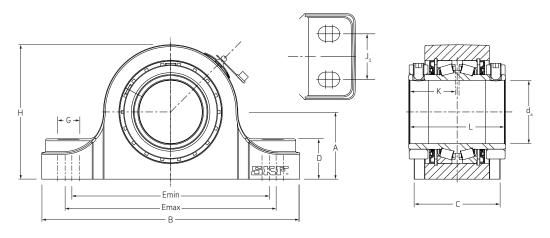
Cast-iron housing 4-bolt base Locating Cassette seal



													-				
Shaft dia. d _a	Designation	Dynamic load rating	Static load rating	Limiting speed (CR Seal)	Mass												Bolts (No. reg'd)
-a		Ccomp*	c ₀	(,		Α	В	С	D	E Max	E Min	G	J ₁	Н	K	L	4 -7
in/mm	_	lbf		r/min	lbs	in										in	
2 1/4	P4BE 204-TRB-STH				23.7												
60mm	P4BE 60M-TRB-STH				23.3												
2 7/16	P4BE 207-TRB-STH	11500	50000	2250	22.9	2 3/4	10 1/2	3 1/2	1 5/8	8 11/16	8 5/16	7/8	1 7/8	5 5/8	2	4	(4)-5/8
2 1/2	P4BE 208-TRB-STH				22.6												
65mm	P4BE 65M-TRB-STH				22.4												
2 11/16	P4BE 211-TRB-STH				31.5												
2 3/4	P4BE 212-TRB-STH				31.2												
70mm	P4BE 70M-TRB-STH	11800	53000	1900	31.2	3 1/8	12	,	1 ⁷ /8	0.13/4	9 ³ /16	1	2 1/8	6 1/4	2 1/4	4 1/2	(/) 5/0
2 15/16	P4BE 215-TRB-STH	11000	53000	1900	30.1	3 * /8	12	4	1 '/8	9 13/16	9 3/16	1	Z 1 /8	0 -/4	Z - /4	4 -12	(4)-5/8
75mm	P4BE 75M-TRB-STH				30.1												
3	P4BE 300-TRB-STH				29.9												
80mm	P4BE 80M-TRB-STH				53.6												
3 3/16	P4BE 303-TRB-STH				53.2												
3 1/4	P4BE 304-TRB-STH				52.8												
85mm	P4BE 85M-TRB-STH	19000	96500	1550	52.2	3 3/4	13 1/2	4 1/2	2 1/4	11 1/4	10 3/4	1 3/16	2 3/8	7 1/2	2 1/2	5	(4)-3/4
3 7/16	P4BE 307-TRB-STH				51.4												
3 1/2	P4BE 308-TRB-STH				50.9												
90mm	P4BE 90M-TRB-STH				50.7												

^{*} Ccomp is a comparative basic dynamic radial load rating similar to the C90 dynamic load rating used by other bearing manufacturers. The Ccomp is based on 90 million revolutions of basic rating life, or 3000 hours of operation at 500 rpm. Ccomp is intended to be used for reference only. Contact SKF Application Engineering for bearing life calculations and selection help.





Shaft dia. d _a	Designation	Dynamic load rating	Static load rating	Limiting speed (CR Seal)	Mass												Bolts (No. req'd)
-		Ccomp*	c_0			Α	В	С	D	E Max	E Min	G	J ₁	Н	K	L	
in/mm	-	lbf		r/min	lbs	in										in	
	P4BE 100M-TRB-STH P4BE 315-TRB-STH P4BE 400-TRB-STH	26500	137000	1500	77.7 78.8 76.8	4 1/4	15 ¹ / ₄	4 1/2	2 7/16	12 3/4	12 1/4	1 ¹ /8	2 1/4	8 7/16	3 1/8	6 1/4	(4)-3/4
4 ^{7/} 16 4 ^{1/} 2	P4BE 110M-TRB-STH P4BE 407-TRB-STH P4BE 408-TRB-STH P4BE 115M-TRB-STH	32000	166000	1300	91.3 89.4 88.9 88.7	4 3/4	16 ⁵ /8	4 5/8	2 ³ /4	13 ³ /4	13 ¹ / ₄	1 ³ /16	2 1/2	9 ³ /8	3 3/8	6 3/4	(4)-3/4
	P4BE 125M-TRB-STH P4BE 415-TRB-STH P4BE 500-TRB-STH	44000	232000	1150	128.1 127.6 126.6	5 ¹ / ₂	18 ¹ /2	5 ¹ /8	3	15 ³ /4	15 ¹ /4	1 ¹ /4	2 7/8	10 ¹¹ /1	6 3 ⁵ /8	7 ¹ / ₄	(4)-7/8

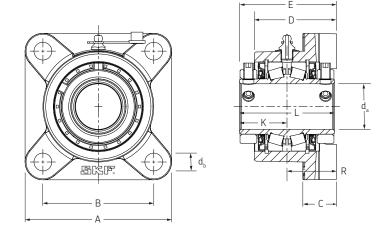
^{*} Ccomp is a comparative basic dynamic radial load rating similar to the C90 dynamic load rating used by other bearing manufacturers. The Ccomp is based on 90 million revolutions of basic rating life, or 3000 hours of operation at 500 rpm. Ccomp is intended to be used for reference only. Contact SKF Application Engineering for bearing life calculations and selection help.



Flange / set screw

F4BE

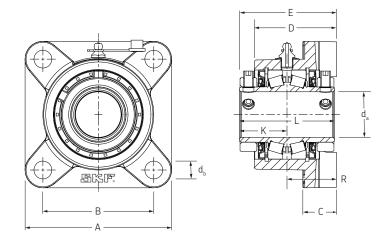
Cast-iron housing 4-bolt Locating Cassette seal



Shaft dia.	Designation	Dynamic load rating	Static load rating	Limiting speed (CR Seal)	Mass		Bolt square							Bolts (No. req'd)	Bolt Hole
		Ccomp*	C ₀			Α	В	С	D	E	K	L	R		
in/mm	_	lbf		r/min	lbs	in								in	in
1 ³ /16 1 ¹ /4	F4BE 103-TRB-STH F4BE 104-TRB-STH	3800	14600	4300	4.1 4.0	3 3/4	2 7/8	1	2 11/32	2 ¹³ / ₁₆	1 ³ /8	2 3/4	1 ⁷ /16	(4)-3/8	7/16
1 ³ /8 35mm 1 ⁷ / ₁₆	F4BE 106-TRB-STH F4BE 35M-TRB-STH F4BE 107-TRB-STH	6100	23200	3800	5.9 5.9 5.8	4 5/8	3 1/2	1 ¹ /16	2 19/32	3 1/16	1 1/2	3	1 9/16	(4)-1/2	9/16
1 ¹ / ₂ 40mm 1 ⁵ / ₈ 1 ¹¹ / ₁₆	F4BE 108-TRB-STH F4BE 40M-TRB-STH F4BE 110-TRB-STH F4BE 111-TRB-STH	7500	28500	3200	9.7 9.6 9.4 9.3	5 ³ /8	4 1/8	1 ³ /16	2 31/32	3 1/2	1 11/16	3 3/8	1 13/16	(4)-1/2	9/16
1 ³ / ₄ 45mm 1 ⁷ / ₈ 1 ¹⁵ / ₁₆ 50mm 2	F4BE 112-TRB-STH F4BE 45M-TRB-STH F4BE 114-TRB-STH F4BE 115-TRB-STH F4BE 50M-TRB-STH F4BE 200-TRB-STH	9650	36500	2850	12.0 11.9 11.6 11.4 11.4 11.3	5 5/8	4 3/8	1 3/16	3 3/32	3 3/32	1 3/4	3 17/32	1 ²⁵ /32	(4)-1/2	9/16
55mm 2 ³ / ₁₆	F4BE 55M-TRB-STH F4BE 203-TRB-STH	10600	42500	2500	14.0 13.9	6 ¹ / ₄	4 7/8	1 ³ /8	3 9/32	3 7/8	1 ⁷ /8	3 3/4	2	(4)-5/8	11/16
2 1/4 60mm 2 7/16 65mm 2 1/2	F4BE 204-TRB-STH F4BE 60M-TRB-STH F4BE 207-TRB-STH F4BE 65M-TRB-STH F4BE 208-TRB-STH	11500	50000	2250	18.6 18.2 17.8 17.3	67/8	5 ³ /8	1 1/2	3 %16	4 1/4	2	4	2 1/4	(4)-5/8	11/16

^{*} Ccomp is a comparative basic dynamic radial load rating similar to the C90 dynamic load rating used by other bearing manufacturers. The Ccomp is based on 90 million revolutions of basic rating life, or 3000 hours of operation at 500 rpm. Ccomp is intended to be used for reference only. Contact SKF Application Engineering for bearing life calculations and selection help.





Shaft dia. d _a	Designation	Dynamic load rating	Static load rating	Limiting speed (CR Seal)	Mass		Bolt square							Bolts (No. req'd)	Bolt Hole D _b
		Ccomp*	c ₀			Α	В	С	D	E	K	L	R		
in/mm	_	lbf		r/min	lbs	in								in	in
2 11/16	F4BE 211-TRB-STH				26.3										,
2 3/4	F4BE 212-TRB-STH				25.9										
70mm	F4BE 70M-TRB-STH	11800	53000	1900	26.0	7 3/4	6	1 5/8	3 15/16	4 11/16	2 1/4	4 1/2	2 7/16	(4)-3/4	13/16
2 ¹⁵ /16	F4BE 215-TRB-STH	11000	33000	1700	24.9	7 -74	U	1 -/0	3/10	4/10	2-14	4 -/2	2 1/10	(4)/4	/10
75mm	F4BE 75M-TRB-STH				24.9										
3	F4BE 300-TRB-STH				24.6										
80mm	F4BE 80M-TRB-STH				44.1										
3 3/16	F4BE 303-TRB-STH				43.7										
3 1/4	F4BE 304-TRB-STH				43.3										
85mm	F4BE 85M-TRB-STH	19000	96500	1550	42.7	9 1/4	7	1 7/8	4 1/2	5 1/4	2 1/2	5	2 3/4	(4)-3/4	13/16
3 7/16	F4BE 307-TRB-STH				41.9										
3 1/2	F4BE 308-TRB-STH				41.4										
90mm	F4BE 90M-TRB-STH				41.2										
100mm	F4BE 100M-TRB-STH				64.7										
3 15/16	F4BE 315-TRB-STH	26500	137000	1500	64.6	10 1/4	7 3/4	2 1/8	5 5/8	6 1/2	3 1/8	6 1/4	3 3/8	(4)-7/8	15/16
4	F4BE 400-TRB-STH				63.9	•				•		•		(),	•
110mm 4 ⁷ / ₁₆ 4 ¹ / ₂ 115mm	F4BE 100M-TRB-STH F4BE 407-TRB-STH F4BE 408-TRB-STH F4BE 115M-TRB-STH	32000	166000	1300	75.0 73.4 72.6 72.4	10 ⁷ /8	8 ³ /4	2 ⁷ /16	5 ¹⁵ /16	7 1/8	3 3/8	6 ³ /4	3 3/4	(4)- ⁷ /8	15/16

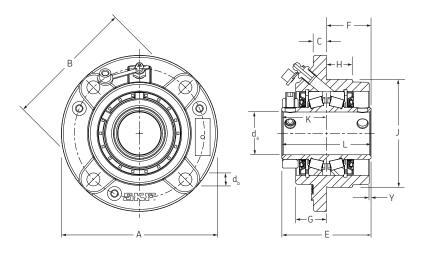
^{*} Ccomp is a comparative basic dynamic radial load rating similar to the C90 dynamic load rating used by other bearing manufacturers. The Ccomp is based on 90 million revolutions of basic rating life, or 3000 hours of operation at 500 rpm. Ccomp is intended to be used for reference only. Contact SKF Application Engineering for bearing life calculations and selection help.



Piloted flange / set screw

F4BRPE

Cast-iron housing 4-bolt Locating Cassette seal

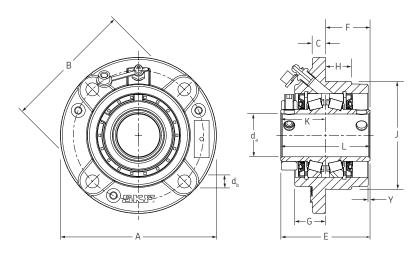


Shaft dia. d _a	Designation	Dynamic load rating Ccomp*	Static load rating C ₀	Limiting speed (CR Seal)	Mass	A	Bolt circle	С	E	F	G	Н	†ر	K	L	Υ	Bolts (No. req'd)	Bolt Hole D _b
in/mm	-	lbs		r/min	lbs	in											in	in
1 ³ /16 1 ¹ /4	F4BRPE 103-TRB-STH F4BRPE 104-TRB-STH	3800	14600	4300	4.9 4.8	5	4 1/8	7/16	2 7/32	1 ⁵ /16	27/32	3/4	3 3/8	1 3/8	2 3/4	1/16	(4)-3/8	7/16
1 ³ /8 35mm 1 ⁷ /16	F4BRPE 106-TRB-STH F4BRPE 35M-TRB-STH F4BRPE 107-TRB-STH	6100	23200	3800	5.6 5.6 5.5	5 1/4	4 3/8	1/2	2 ¹⁵ / ₃₂	1 ¹ /2	1 ¹ /32	7/8	3 5/8	1 ¹ /2	3	1/16	(4)-3/8	7/16
1 ¹ / ₂ 40mm 1 ⁵ / ₈ 1 ¹¹ / ₁₆	F4BRPE 108-TRB-STH F4BRPE 40M-TRB-STH F4BRPE 110-TRB-STH F4BRPE 111-TRB-STH	7500	28500	3200	8.8 8.7 8.5 8.4	6 ¹ /8	5 ¹ /8	1/2	2 ²⁵ / ₃₂	1 ⁹ /16	1 ¹ /32	1 ¹ /16	4 1/4	1 ¹¹ /16	3 3/8	1/16	(4)-7/16	1/2
1 ³ / ₄ 45mm 1 ⁷ / ₈ 1 ¹⁵ / ₁₆ 50mm 2	F4BRPE 112-TRB-STH F4BRPE 45M-TRB-STH F4BRPE 114-TRB-STH F4BRPE 115-TRB-STH F4BRPE 50M-TRB-STH F4BRPE 200-TRB-STH	9650	36500	2850	10.6 10.5 10.2 10.0 10.0 9.9	6 ³ /8	5 ³ /8	9/16	2 29/32	1 ⁵ /8	1 ¹ /32	1 ³ /16	4 1/2	1 ³ /4	3 1/2	0	(4)- ⁷ /16	1/2
55mm 2 ³ /16	F4BRPE 55M-TRB-STH F4BRPE 203-TRB-STH	10600	42500	2500	13.1 13.0	7 1/8	6	9/16	3 3/32	1 11/16	1 ³ /32	1 3/16	5	1 ⁷ /8	3 3/4	1/16	(4)-1/2	9/16
2 ¹ / ₄ 60mm 2 ⁷ / ₁₆ 2 ¹ / ₂ 65mm	F4BRPE 204-TRB-STH F4BRPE 60M-TRB-STH F4BRPE 207-TRB-STH F4BRPE 208-TRB-STH F4BRPE 65M-TRB-STH	11500	50000	2250	18.0 17.6 17.2 17.0 16.7	7 ⁵ /8	6 ¹ /2	5/8	3 ⁵ /16	1 13/16	1 ³ /16	1 ⁵ /16	5 1/2	2	4	1/16	(4)-1/2	9/16

[†] 0.D. tolerance of the F4BRP and F6BRP unit pilot diameter (J) dimension is 0.000 in. to –0.002 in.

^{*} Ccomp is a comparative basic dynamic radial load rating similar to the C90 dynamic load rating used by other bearing manufacturers. The Ccomp is based on 90 million revolutions of basic rating life, or 3000 hours of operation at 500 rpm. Ccomp is intended to be used for reference only. Contact SKF Application Engineering for bearing life calculations and selection help.





Shaft dia. d _a	Designation	Dynamic load rating	Static load rating	Limiting speed (CR Seal)	Mass		Bolt circle										Bolts (No. req'd)	Bolt Hole D _h
		Ccomp*	c ₀			Α	В	С	E	F	G	Н	J [†]	K	L	Υ		
in/mm	_	lbs		r/min	lbs	in											in	in
2 11/16	F4BRPE 211-TRB-STH				26.6													
2 3/4	F4BRPE 212-TRB-STH				26.3													
70mm	F4BRPE 70M-TRB-STH	11800	53000	1900	26.3	8 3/4	7 1/2	3/4	3 11/16	2	1 1/4	1 1/2	6 3/8	2 1/4	4 1/2	1/16	(4)-5/8	11/16
2 15/16	F4BRPE 215-TRB-STH	11000	33000	1700	25.2	0 9/4	1 -12	5/4	3/10	2	1 -/4	1 -/2	0 9/8	2 -/4	4 -/2	-/10	(4)-5/6	/10
75mm	F4BRPE 75M-TRB-STH				25.2													
3	F4BRPE 300-TRB-STH				25.0													
80mm	F4BRPE 80M-TRB-STH				41.6													
3 3/16	F4BRPE 303-TRB-STH				41.1													
3 1/4	F4BRPE 304-TRB-STH				40.7													
85mm	F4BRPE 85M-TRB-STH	19000	96500	1550	40.1	10 1/4	8 ⁵ /8	15/16	4 3/16	2 7/16	1 11/16	1 1/4	7 3/8	2 1/2	5	1/16	(4)-3/4	13/16
3 7/16	F4BRPE 307-TRB-STH				39.3													
3 1/2	F4BRPE 308-TRB-STH				38.8													
90mm	F4BRPE 90M-TRB-STH				38.6													
100mm	F4BRPE 100M-TRB-STH				55.5													
3 ¹⁵ / ₁₆	F4BRPE 315-TRB-STH	26500	137000	1500	55.3	10 ⁷ /8	9 3/8	1	4 1/2	2 11/16	1 13/16	1 1/2	8 1/8	3 1/8	6 1/4	7/8	(4)-3/4	13/16
4	F4BRPE 400-TRB-STH				54.6													

^{*} Ccomp is a comparative basic dynamic radial load rating similar to the C90 dynamic load rating used by other bearing manufacturers. The Ccomp is based on 90 million revolutions of basic rating life, or 3000 hours of operation at 500 rpm. Ccomp is intended to be used for reference only. Contact SKF Application Engineering for bearing life calculations and selection help.

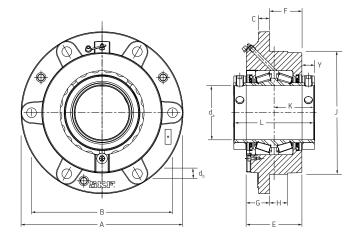


 $^{^\}dagger$ 0.D. tolerance of the F4BRP and F6BRP unit pilot diameter (J) dimension is 0.000 in. to -0.002 in.

Piloted flange / set screw

F6BRPE

Cast-iron housing 6-bolt Locating Cassette seal



Shaft dia.	Designation	Dynamic load rating Ccomp*	Static load rating	Limiting speed (CR Seal)	Mass		Bolt circle	6	_	_	6		J [†]			.,	Bolts (No. req'd)	Bolt Hole D _b
		Ссопр	c ₀			Α	В	С	E	F	G	Н	J.	K	L	Υ		
in/mm	_	lbs		r/min	lbs	in											in	in
110mm	F6BRPE 110M-TRB-STH				94.9													
4 7/16	F6BRPE 407-TRB-STH	32000	166000	1300	93.3	12 1/2	11 3/4	1	4 5/8	3	1 ¹⁵ /16	1 1/2	10 ¹ / ₄	2 3/0	6 3/4	1 ¹ /16	(6)-3/4	13/16
4 1/2	F6BRPE 408-TRB-STH	32000	100000	1300	92.5	13 -/2	11 9/4	1	4 3/8	3	1 -5/16	1 -/2	10 -/4	3 9/8	0 9/4	1 -/16	(0)-9/4	10/16
115mm	F6BRPE 115M-TRB-STH				92.3													
125mm	F6BRPE 125M-TRB-STH				121.4													
4 15/16	F6BRPE 415-TRB-STH	44000	232000	1150	120.8	14 3/4	12 3/4	1 1/4	5 1/16	2 31/32	1 7/8	1 3/4	11	3 5/8	7 1/4	1 3/32	(6)- ⁷ /8	15/16
5	F6BRPE 500-TRB-STH				119.8													

[†] 0.D. tolerance of the F4BRP and F6BRP unit pilot diameter (J) dimension is 0.000 in. to –0.002 in.

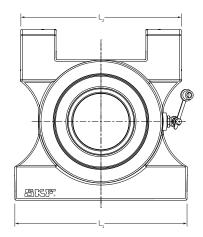
^{*} Ccomp is a comparative basic dynamic radial load rating similar to the C90 dynamic load rating used by other bearing manufacturers. The Ccomp is based on 90 million revolutions of basic rating life, or 3000 hours of operation at 500 rpm. Ccomp is intended to be used for reference only. Contact SKF Application Engineering for bearing life calculations and selection help.

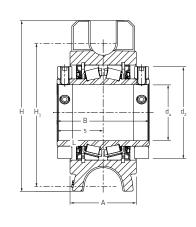


Top-angle take-up unit / set screw

TATUE

Cast-iron housing Locating Cassette seal





Shaft dia. ^d a	Designation	Dynamic load rating Ccomp*	Static load Rating ^C 0	Limiting speed (CR Seal)	Mass	H ₁	Н	L ₁	L ₂	А	В	S	d ₂
in/mm	-	lbs		r/min	lbs	in							
1 3/4	TATUE 112-TRB-STH				12.7			'					,
45mm	TATUE 45M-TRB-STH			2850	12.7								
1 7/8	TATUE 114-TRB-STH	9650	36500		12.3	5 ³ /16	6 3/8	6 ¹ / ₂	6	2 1/2	3 ¹ / ₂	1 3/4	3 ⁵ /32
1 15/16	TATUE 115-TRB-STH	7030	30300	2000	12.2	3 %16	0 9/8	0 -/2	O	2-12	3 -12	1 5/4	3 7/32
50mm	TATUE 50M-TRB-STH				12.1								
2	TATUE 200-TRB-STH				12.0								
55mm	TATUE 55M-TRB-STH				15.1								
2 3/16	TATUE 203-TRB-STH	10600	42500	2500	15.0	5 ¹³ / ₁₆	6 ⁷ /8	6 ³ /4	7	2 ⁹ /16	3 3/4	1 7/8	3 1/4
2 1/4	TATUE 204-TRB-STH				20.9								
60mm	TATUE 60M-TRB-STH				20.5								
2 7/16	TATUE 207-TRB-STH	11500	50000	2250	20.2	6 1/4	7 7/16	7 1/2	7	2 7/8	4	2	4
2 1/2	TATUE 208-TRB-STH				19.9								
65mm	TATUE 65M-TRB-STH				19.7								
2 11/16	TATUE 211-TRB-STH				28.0								
2 3/4	TATUE 212-TRB-STH				27.6								
70mm	TATUE 70M-TRB-STH	11000	F2000	1000	27.7	72/	0.5/	0.1/-	0	2	/ 1/-	21/.	121-
2 15/16	TATUE 215-TRB-STH	11800	53000	1900	26.6	7 3/16	8 5/16	8 1/2	8	3	4 1/2	2 1/4	4 3/8
75mm	TATUE 75M-TRB-STH				26.6								
3	TATUE 300-TRB-STH				26.3								
80mm	TATUE 80M-TRB-STH				43.0								
3 3/16	TATUE 303-TRB-STH				42.5								
3 1/4	TATUE 304-TRB-STH				42.1								
85mm	TATUE 85M-TRB-STH	19000	96500	1550	41.6	8 5/16	9 5/8	9 1/2	9	3 1/2	5	2 1/2	5 1/8
3 7/16	TATUE 307-TRB-STH				40.7								
3 1/2	TATUE 308-TRB-STH				40.3								
90mm	TATUE 90M-TRB-STH				40.0								
100mm	TATUE 100M-TRB-STH				59.1								
3 ¹⁵ /16	TATUE 315-TRB-STH	26500	137000	1500	58.9	9 1/16	11	11	10 ¹ / ₂	4 1/2	6 1/4	3 1/8	5 ¹³ /16
4	TATUE 400-TRB-STH				58.2								

^{*} Ccomp is a comparative basic dynamic radial load rating similar to the C90 dynamic load rating used by other bearing manufacturers. The Ccomp is based on 90 million revolutions of basic rating life, or 3000 hours of operation at 500 rpm. Ccomp is intended to be used for reference only. Contact SKF Application Engineering for bearing life calculations and selection help.



Pillow block (2-bolt)



number 19321103 19321104 19321106 19321107 19321035 19321108 19321110 19321111 19321040 19321112	Part number 20-02-0103 20-02-0104 20-02-0107 25-02-0035 20-02-0108 20-02-0110 20-02-0111 25-02-0040
19321104 19321106 19321107 19321035 19321108 19321110 19321111 19321040	20-02-0104 20-02-0106 20-02-0107 25-02-0035 20-02-0108 20-02-0110 20-02-0111
19321106 19321107 19321035 19321108 19321110 19321111 19321040 19321112	20-02-0106 20-02-0107 25-02-0035 20-02-0108 20-02-0110 20-02-0111
19321107 19321035 19321108 19321110 19321111 19321040 19321112	20-02-0107 25-02-0035 20-02-0108 20-02-0110 20-02-0111
19321035 19321108 19321110 19321111 19321040	25-02-0035 20-02-0108 20-02-0110 20-02-0111
19321108 19321110 19321111 19321040 19321112	20-02-0108 20-02-0110 20-02-0111
19321110 19321111 19321040 19321112	20-02-0110 20-02-0111
19321111 19321040 19321112	20-02-0111
19321040 19321112	
19321112	25-02-0040
19321114	20-02-0112
	20-02-0114
19321115	20-02-0115
19321200	20-02-0200
19321045	25-02-0045
19321050	25-02-0050
19321203	20-02-0203
19321055	25-02-0055
19321204	20-02-0204
19321207	20-02-0207
19321208	20-02-0208
19321060	25-02-0060
19321065	25-02-0065
19321211	20-02-0211
19321212	20-02-0212
19321215	20-02-0215
19321300	20-02-0300
19321070	25-02-0070
19321075	25-02-0075
19321303	20-02-0303
19321304	20-02-0304
19321307	20-02-0307
19321308	20-02-0308
19321080	25-02-0080
19321085	25-02-0085
19321090	25-02-0090
	9321045 9321050 9321203 9321203 9321204 9321207 9321208 9321208 9321065 9321211 9321212 9321215 9321215 9321300 9321070 9321075 9321304 9321307 9321308 9321080 9321085



Pillow block (4-bolt)



Shaft siz	ze		SKF	Dodg	e	Timken	Browning	Moline	Royersford
inch	mm	Housing shape	Part number	Part name	Part number	Part number	Part number	Part number	Part number
2 1/4		P4B	P4BE 204-TRB-STH	P4B-E-204R	023023	E-P4B-TRB-2 1/4	PBE920Fx2 1/4	19341204	20-04-0204
2 ⁷ /16		P4B	P4BE 207-TRB-STH	P4B-E-207R	023024	E-P4B-TRB-2 7/16	PBE920Fx2 7/16	19341207	20-04-0207
2 1/2		P4B	P4BE 208-TRB-STH	P4B-E-208R	023025	E-P4B-TRB-2 1/2	PBE920Fx2 1/2	19341208	20-04-0208
	60mm	P4B	P4BE 60M-TRB-STH	-	-	E-P4B-TRB-60MM	-	19341060	25-04-0060
	65mm	P4B	P4BE 65M-TRB-STH	-	-	E-P4B-TRB-65MM	-	19341065	25-04-0065
2 11/16		P4B	P4BE 211-TRB-STH	P4B-E-211R	023026	E-P4B-TRB-2 11/16	PBE920Fx2 11/16	19341211	20-04-0211
2 3/4		P4B	P4BE 212-TRB-STH	P4B-E-212R	023027	E-P4B-TRB-2 3/4	PBE920Fx2 3/4	19341212	20-04-0212
2 15/16		P4B	P4BE 215-TRB-STH	P4B-E-215R	023028	E-P4B-TRB-2 15/16	PBE920Fx2 15/16	19341215	20-04-0215
3		P4B	P4BE 300-TRB-STH	P4B-E-300R	023029	E-P4B-TRB-3	PBE920Fx3	19341300	20-04-0300
	70mm	P4B	P4BE 70M-TRB-STH	-	-	E-P4B-TRB-70MM	_	19341070	25-04-0070
	75mm	P4B	P4BE 75M-TRB-STH	-	-	E-P4B-TRB-75MM	-	19341075	25-04-0075
3 ³ /16		P4B	P4BE 303-TRB-STH	P4B-E-303R	023030	E-P4B-TRB-3 3/16	PBE920Fx3 3/16	19341303	20-04-0303
3 1 /4		P4B	P4BE 304-TRB-STH	P4B-E-304R	023031	E-P4B-TRB-3 1/4	PBE920Fx3 1/4	19341304	20-04-0304
3 7/16		P4B	P4BE 307-TRB-STH	P4B-E-307R	023032	E-P4B-TRB-3 7/16	PBE920Fx3 7/16	19341307	20-04-0307
3 1 /2		P4B	P4BE 308-TRB-STH	P4B-E-308R	023033	E-P4B-TRB-3 1/2	PBE920Fx3 1/2	19341308	20-04-0308
	80mm	P4B	P4BE 80M-TRB-STH	-	-	E-P4B-TRB-80MM	-	19341080	25-04-0080
	85mm	P4B	P4BE 85M-TRB-STH	-	-	E-P4B-TRB-85MM	-	19341085	25-04-0085
	90mm	P4B	P4BE 90M-TRB-STH	-	-	E-P4B-TRB-90MM	-	19341090	25-04-0090
3 15/16		P4B	P4BE 315-TRB-STH	P4B-E-315R	023690	E-P4B-TRB-3 15/16	PBE920Fx3 15/16	19341315	20-04-0315
4		P4B	P4BE 400-TRB-STH	P4B-E-400R	023691	E-P4B-TRB-4	PBE920Fx4	19341400	20-04-0400
	100mm	P4B	P4BE 100M-TRB-STH	P4B-E-100MR	023632	E-P4B-TRB-100MM	-	19341100	25-04-0100
4 7/16		P4B	P4BE 407-TRB-STH	P4B-E-407R	023692	E-P4B-TRB-4 7/16	PBE920Fx4 7/16	19341407	20-04-0407
4 1/2		P4B	P4BE 408-TRB-STH	P4B-E-408R	023693	E-P4B-TRB-4 1/2	PBE920Fx4 1/2	19341408	20-04-0408
	110mm	P4B	P4BE 110M-TRB-STH	P4B-E-110MR	023633	E-P4B-TRB-110MM	-	19341110	25-04-0110
	115mm	P4B	P4BE 115M-TRB-STH	P4B-E-115MR	023634	E-P4B-TRB-115MM	-	19341115	25-04-0115
4 ¹⁵ /16		P4B	P4BE 415-TRB-STH	P4B-E-415R	023694	E-P4B-TRB-4 15/16	PBE920Fx4 15/16	19341415	20-04-0415
5		P4B	P4BE 500-TRB-STH	P4B-E-500R	023695	E-P4B-TRB-5	PBE920Fx5	19341500	20-04-0500
	125mm	P4B	P4BE 125M-TRB-STH	P4B-E-125MR	023635	E-P4B-TRB-125MM	-	19341125	25-04-0125



Piloted flange (4- and 6-bolt)





Shaft size			SKF	D	odge	Timken	Moline	Royersford
inch	mm	Housing shape	Part number	Part name	Part number	Part number	Part number	Part number
1-3/16		F4BRP	F4BRPE 103-TRB-STH	FC-E-103R	023120	E-PF-TRB-1 3/16	-	20-06-0103
1-1/4		F4BRP	F4BRPE 104-TRB-STH	FC-E-104R	023121	E-PF-TRB-1 1/4	-	20-06-0104
1-3/8		F4BRP	F4BRPE 106-TRB-STH	FC-E-106R	023122	E-PF-TRB-1 3/8	-	20-06-0106
1-7/16		F4BRP	F4BRPE 107-TRB-STH	FC-E-107R	023123	E-PF-TRB-1 7/16	-	20-06-0107
	35mm	F4BRP	F4BRPE 35M-TRB-STH	-	-	E-PF-TRB-35MM	-	25-06-0035
1-1/2		F4BRP	F4BRPE 108-TRB-STH	FC-E-108R	023124	E-PF-TRB-1 1/2	19331108	20-06-0108
1-5/8		F4BRP	F4BRPE 110-TRB-STH	FC-E-110R	023125	E-PF-TRB-1 5/8	19331110	20-06-0110
1-11/16		F4BRP	F4BRPE 111-TRB-STH	FC-E-111R	023126	E-PF-TRB-1 11/16	19331111	20-06-0111
	40mm	F4BRP	F4BRPE 40M-TRB-STH	-	-	E-PF-TRB-40MM	19331040	25-06-0040
1-3/4		F4BRP	F4BRPE 112-TRB-STH	FC-E-112R	023127	E-PF-TRB-1 3/4	19331112	20-06-0112
1-7/8		F4BRP	F4BRPE 114-TRB-STH	FC-E-114R	023128	E-PF-TRB-1 7/8	19331114	20-06-0114
1-15/16		F4BRP	F4BRPE 115-TRB-STH	FC-E-115R	023129	E-PF-TRB-1 15/16	19331115	20-06-0115
2		F4BRP	F4BRPE 200-TRB-STH	FC-E-200R	023130	E-PF-TRB-2	19331200	20-06-0200
	45mm	F4BRP	F4BRPE 45M-TRB-STH	_	_	E-PF-TRB-45MM	19331045	25-06-0045
	50mm	F4BRP	F4BRPE 50M-TRB-STH	-	-	E-PF-TRB-50MM	19331050	25-06-0050
2-3/16		F4BRP	F4BRPE 203-TRB-STH	FC-E-203R	023131	E-PF-TRB-2 3/16	19331203	20-06-0203
	55mm	F4BRP	F4BRPE 55M-TRB-STH	-	-	E-PF-TRB-55MM	19331055	25-06-0055
2-1/4		F4BRP	F4BRPE 204-TRB-STH	FC-E-204R	023132	E-PF-TRB-2 1/4	19331204	20-06-0204
2-7/16		F4BRP	F4BRPE 207-TRB-STH	FC-E-207R	023133	E-PF-TRB-2 7/16	19331207	20-06-0207
2-1/2		F4BRP	F4BRPE 208-TRB-STH	FC-E-208R	023134	E-PF-TRB-2 1/2	19331208	20-06-0208
	60mm	F4BRP	F4BRPE 60M-TRB-STH	-	-	E-PF-TRB-60MM	19331060	25-06-0060
	65mm	F4BRP	F4BRPE 65M-TRB-STH	_	-	E-PF-TRB-65MM	19331065	25-06-0065
2-11/16		F4BRP	F4BRPE 211-TRB-STH	FC-E-211R	023135	E-PF-TRB-2 11/16	19331211	20-06-0211
2-3/4		F4BRP	F4BRPE 212-TRB-STH	FC-E-212R	023136	E-PF-TRB-2 3/4	19331212	20-06-0212
2-15/16		F4BRP	F4BRPE 215-TRB-STH	FC-E-215R	023137	E-PF-TRB-2 15/16	19331215	20-06-0215
3		F4BRP	F4BRPE 300-TRB-STH	FC-E-300R	023138	E-PF-TRB-3	19331300	20-06-0300
	70mm	F4BRP	F4BRPE 70M-TRB-STH	-	-	E-PF-TRB-70MM	19331070	25-06-0070
	75mm	F4BRP	F4BRPE 75M-TRB-STH	_	-	E-PF-TRB-75MM	19331075	25-06-0075
3-3/16		F4BRP	F4BRPE 303-TRB-STH	FC-E-303R	023139	E-PF-TRB-3 3/16	19331303	20-06-0303
3-1/4		F4BRP	F4BRPE 304-TRB-STH	FC-E-304R	023140	E-PF-TRB-3 1/4	19331304	20-06-0304
3-7/16		F4BRP	F4BRPE 307-TRB-STH	FC-E-307R	023141	E-PF-TRB-3 7/16	19331307	20-06-0307
3-1/2		F4BRP	F4BRPE 308-TRB-STH	FC-E-308R	023142	E-PF-TRB-3 1/2	19331308	20-06-0308
	80mm	F4BRP	F4BRPE 80M-TRB-STH	-	-	E-PF-TRB-80MM	19331080	25-06-0080
	85mm	F4BRP	F4BRPE 85M-TRB-STH	_	-	E-PF-TRB-85MM	19331085	25-06-0085
	90mm	F4BRP	F4BRPE 90M-TRB-STH	-	-	E-PF-TRB-90MM	19331090	25-06-0090
3-15/16		F4BRP	F4BRPE 315-TRB-STH	FC-E-315R	023143	E-PF-TRB-3 15/16	19331315	20-06-0315
4		F4BRP	F4BRPE 400-TRB-STH	FC-E-400R	023144	E-PF-TRB-4	19331400	20-06-0400
	100mm	F4BRP	F4BRPE 100M-TRB-STH	-	-	E-PF-TRB-100MM	19331100	25-06-0100
4-7/16		F6BRP	F6BRPE 407-TRB-STH	FC-E-407R	023145	E-PF-TRB-4 7/16	19331407	20-06-0407
4-1/2		F6BRP	F6BRPE 408-TRB-STH	FC-E-408R	023146	E-PF-TRB-4 1/2	19331408	20-06-0408
	110mm	F6BRP	F6BRPE 110M-TRB-STH	-	-	E-PF-TRB-110MM	19331110M	25-06-0110
	115mm	F6BRP	F6BRPE 115M-TRB-STH	_	-	E-PF-TRB-115MM	19331115M	25-06-0115
4-15/16		F6BRP	F6BRPE 415-TRB-STH	FC-E-415R	023147	E-PF-TRB-4 15/16	19331415	20-06-0415
5		F6BRP	F6BRPE 500-TRB-STH	FC-E-500R	023148	E-PF-TRB-5	19331500	20-06-0500
	125mm	F6BRP	F6BRPE 125M-TRB-STH	_	-	E-PF-TRB-125MM	19331125	25-06-0125

Flange (4-bolt)



Shaft siz	re		SKF	Dod	lge	Timken	Browning	Moline	Royersford
inch	mm	Housing shape	Part number	Part name	Part number	Part number	Part number	Part number	Part number
1 3/16		F4B	F4BE 103-TRB-STH	F4B-E-103R	023093	E-4BF-TRB-1 3/16	FBE-920x1 3/16	19311103	20-05-0103
1 1/4		F4B	F4BE 104-TRB-STH	F4B-E-104R	023094	E-4BF-TRB-1 1/4	FBE920x1 1/4	19311104	20-05-0104
1 3/8		F4B	F4BE 106-TRB-STH	F4B-E-106R	023095	E-4BF-TRB-1 3/8	FBE920x1 3/8	19311106	20-05-0106
1 7/16		F4B	F4BE 107-TRB-STH	F4B-E-107R	023096	E-4BF-TRB-1 7/16	FBE920x-1 7/16	19311107	20-05-0107
	35mm	F4B	F4BE 35M-TRB-STH	-	-	E-4BF-TRB-35MM	-	19311035	25-05-0035
1 1/2		F4B	F4BE 108-TRB-STH	F4B-E-108R	023097	E-4BF-TRB-1 1/2	FBE920x1 1/2	19311108	20-05-0108
1 5/8		F4B	F4BE 110-TRB-STH	F4B-E-110R	023098	E-4BF-TRB-1 5/8	FBE920x1 5/8	19311110	20-05-0110
1 11/16		F4B	F4BE 111-TRB-STH	F4B-E-111R	023099	E-4BF-TRB-1 11/16	FBE920x1 11/16	19311111	20-05-0111
	40mm	F4B	F4BE 40M-TRB-STH	-	-	E-4BF-TRB-40MM	-	19311040	25-05-0040
1 3/4		F4B	F4BE 112-TRB-STH	F4B-E-112R	023100	E-4BF-TRB-1 3/4	FBE920x1 3/4	19311112	20-05-0112
1 7/8		F4B	F4BE 114-TRB-STH	F4B-E-114R	023101	E-4BF-TRB-1 7/8	FBE920x1 7/8	19311114	20-05-0114
1 ¹⁵ /16		F4B	F4BE 115-TRB-STH	F4B-E-115R	023102	E-4BF-TRB-1 15/16	FBE920x1 15/16	19311115	20-05-0115
2		F4B	F4BE 200-TRB-STH	F4B-E-200R	023103	E-4BF-TRB-2	FBE920x2	19311200	20-05-0200
	45mm	F4B	F4BE 45M-TRB-STH	_	-	E-4BF-TRB-45MM	_	19311045	25-05-0045
	50mm	F4B	F4BE 50M-TRB-STH	-	-	E-4BF-TRB-50MM	-	19311050	25-05-0050
2 ³ /16		F4B	F4BE 203-TRB-STH	F4B-E-203R	023104	E-4BF-TRB-2 3/16	FBE920x2 3/16	19311203	20-05-0203
	55mm	F4B	F4BE 55M-TRB-STH	_	-	E-4BF-TRB-55MM	-	19311055	25-05-0055
2 1/4		F4B	F4BE 204-TRB-STH	F4B-E-204R	023105	E-4BF-TRB-2 1/4	FBE920x2 1/4	19311204	20-05-0204
2 7/16		F4B	F4BE 207-TRB-STH	F4B-E-207R	023106	E-4BF-TRB-2 7/16	FBE920x2 7/16	19311207	20-05-0207
2 1/2		F4B	F4BE 208-TRB-STH	F4B-E-208R	023107	E-4BF-TRB-2 1/2	FBE920x2 1/2	19311208	20-05-0208
	60mm	F4B	F4BE 60M-TRB-STH	_	_	E-4BF-TRB-60MM	-	19311060	25-05-0060
	65mm	F4B	F4BE 65M-TRB-STH	_	-	E-4BF-TRB-65MM	_	19311065	25-05-0065
2 11/16		F4B	F4BE 211-TRB-STH	F4B-E-211R	023108	E-4BF-TRB-2 11/16	FBE920x2 11/16	19311211	20-05-0211
2 3/4		F4B	F4BE 212-TRB-STH	F4B-E-212R	023109	E-4BF-TRB-2 3/4	FBE920x2 3/4	19311212	20-05-0212
2 1 5/ 1 6		F4B	F4BE 215-TRB-STH	F4B-E-215R	023110	E-4BF-TRB-2 15/16	FBE920x2 15/16	19311215	20-05-0215
3		F4B	F4BE 300-TRB-STH	F4B-E-300R	023111	E-4BF-TRB-3	FBE920x3	19311300	20-05-0300
	70mm	F4B	F4BE 70M-TRB-STH	_	_	E-4BF-TRB-70MM	_	19311070	25-05-0070
	75mm	F4B	F4BE 75M-TRB-STH	_	_	E-4BF-TRB-75MM	_	19311075	25-05-0075
3 ³ /16		F4B	F4BE 303-TRB-STH	F4B-E-303R	023112	E-4BF-TRB-3 3/16	FBE920x3 3/16	19311303	20-05-0303
3 1/4		F4B	F4BE 304-TRB-STH	F4B-E-304R	023113	E-4BF-TRB-3 1/4	FBE920x3 1/4	19311304	20-05-0304
3 7/1 6		F4B	F4BE 307-TRB-STH	F4B-E-307R	023114	E-4BF-TRB-3 7/16	FBE920x3 7/16	19311307	20-05-0307
3 1/2		F4B	F4BE 308-TRB-STH	F4B-E-308R	023115	E-4BF-TRB-3 1/2	FBE920x3 1/2	19311308	20-05-0308
	80mm	F4B	F4BE 80M-TRB-STH	_	_	E-4BF-TRB-80MM	_	19311080	25-05-0080
	85mm	F4B	F4BE 85M-TRB-STH	_	-	E-4BF-TRB-85MM	_	19311085	25-05-0085
	90mm	F4B	F4BE 90M-TRB-STH	_	-	E-4BF-TRB-90MM	_	19311090	25-05-0090
3 15/16		F4B	F4BE 315-TRB-STH	F4B-E-315R	023116	E-4BF-TRB-3 15/16	FBE920x3 15/16		20-05-0315
4		F4B	F4BE 400-TRB-STH	F4B-E-400R	023117	E-4BF-TRB-4	FBE920x4	19311400	20-05-0400
	100mm	F4B	F4BE 100M-TRB-STH	-	-	E-4BF-TRB-100MM	-	19311100	25-05-0100
4 ⁷ /16	10011111	F4B	F4BE 407-TRB-STH	F4B-E-407R	023118	E-4BF-TRB-4 7/16	_	19311100	20-05-040
4 1/2		F4B	F4BE 408-TRB-STH	F4B-E-408R	023119	E-4BF-TRB-4 1/2	_	19311407	20-05-0408
7 14	110mm	F4B	F4BE 110M-TRB-STH	-	-	E-4BF-TRB-110MM	_	19311110M	25-05-0110
	110111111	140	1 4DE 110M-1KD-31H	_		F-4DI - LIVD-TTOMIN		T \2TTTTOIN	25-05-0110



Top angle take-up



Shaft size			SKF		Dodge	Timken
inch	mm	Housing shape	Part number	Part name	Part number	Part number
1 3/4		TATU	TATUE 112-TRB-STH	TP-E-112R	023149	E-TTU-TRB-1 3/4
1 7/8		TATU	TATUE 114-TRB-STH	TP-E-114R	023150	E-TTU-TRB-1 7/8
1 15/16		TATU	TATUE 115-TRB-STH	TP-E-115R	023151	E-TTU-TRB-1 15/16
2		TATU	TATUE 200-TRB-STH	TP-E-200R	023152	E-TTU-TRB-2
	45mm	TATU	TATUE 45M-TRB-STH			E-TTU-TRB-45MM
	50mm	TATU	TATUE 50M-TRB-STH			E-TTU-TRB-50MM
2 ³ /16		TATU	TATUE 203-TRB-STH	TP-E-203R	023153	E-TTU-TRB-2 3/16
	55mm	TATU	TATUE 55M-TRB-STH			E-TTU-TRB-55MM
2 1/4		TATU	TATUE 204-TRB-STH	TP-E-204R	023154	E-TTU-TRB-2 1/4
2 ⁷ /16		TATU	TATUE 207-TRB-STH	TP-E-207R	023155	E-TTU-TRB-2 7/16
2 1/2		TATU	TATUE 208-TRB-STH	TP-E-208R	023156	E-TTU-TRB-2 1/2
	60mm	TATU	TATUE 60M-TRB-STH			E-TTU-TRB-60MM
	65mm	TATU	TATUE 65M-TRB-STH			E-TTU-TRB-65MM
2 11/16		TATU	TATUE 211-TRB-STH	TP-E-211R	023157	E-TTU-TRB-2 11/16
2 3/4		TATU	TATUE 212-TRB-STH	TP-E-212R	023158	E-TTU-TRB-2 3/4
2 15/16		TATU	TATUE 215-TRB-STH	TP-E-215R	023159	E-TTU-TRB-2 15/16
3		TATU	TATUE 300-TRB-STH	TP-E-300R	023160	E-TTU-TRB-3
	70mm	TATU	TATUE 70M-TRB-STH			E-TTU-TRB-70MM
	75mm	TATU	TATUE 75M-TRB-STH			E-TTU-TRB-75MM
3 ³ /16		TATU	TATUE 303-TRB-STH	TP-E-303R	023161	E-TTU-TRB-3 3/16
3 1/4		TATU	TATUE 304-TRB-STH	TP-E-304R	023162	E-TTU-TRB-3 1/4
3 7/16		TATU	TATUE 307-TRB-STH	TP-E-307R	023163	E-TTU-TRB-3 7/16
3 1 /2		TATU	TATUE 308-TRB-STH	TP-E-308R	023164	E-TTU-TRB-3 1/2
	80mm	TATU	TATUE 80M-TRB-STH			E-TTU-TRB-80MM
	85mm	TATU	TATUE 85M-TRB-STH			E-TTU-TRB-85MM
	90mm	TATU	TATUE 90M-TRB-STH			E-TTU-TRB-90MM
3 1 5/ 1 6		TATU	TATUE 315-TRB-STH	TP-E-315R	023165	E-TTU-TRB-3 15/16
4		TATU	TATUE 400-TRB-STH	TP-E-400R	023166	E-TTU-TRB-4
	100mm	TATU	TATUE 100M-TRB-STH			E-TTU-TRB-100MM



MOUNTED TAPERED ROLLER BEARING PERFORMANCE WARRANTY

In addition to SKF's standard product warranty for the above named products (as applicable, the "Product"), as set forth in SKF's Terms and Conditions of Sale at [https://www.skf.com/binaries/pub198/Images/0901d196806d847c-101-102_ July_2009_tcm_198-310019.pdf] (the "Original Warranty"), SKF warrants that the Product will have at least twice the average useful life of any competitor's like product previously purchased and used by our customer in the same application, provided (a) the SKF Product is used under normal load and operating conditions and in accordance with SKF's installation, use, operation and maintenance instructions and (b) the Product is registered with SKF within 10 days after the original installation date. The duration of this Performance Warranty is five (5) years from the date of sale of the Product to customer (the "Performance Warranty Period").



*Warranty valid in US and Canada only.

Remedies:

In the event the Product fails during the Performance Warranty Period, SKF must be promptly notified of the failure, in writing. Any such notification must (a) be received by SKF no later than ninety (90) days following the failure and (b) include data which reasonably demonstrates the average useful life of the competitor's product over at least a 6 month period. Within a reasonable period after timely notification, SKF will be given an opportunity to inspect the Product and evaluate such data. If, in SKF's sole determination, the submitted information regarding the Product failure and competitor's product useful life data demonstrates that the Product failed within less than double the average useful life of the competitor's product, SKF will, at its option and in its sole discretion, either replace or refund the purchase price for the failed Product. These remedies are the Purchaser's EXCLUSIVE remedies for breach of the foregoing warranty and SKF shall not be liable for any other costs or damages, including but not limited to removal or installation costs or loss due to downtime.

Limitations:

This Performance Warranty shall not apply, and SKF shall have no obligation hereunder, if the Product (i) has not been stored, installed, used, cleaned, lubricated and/or maintained in accordance with applicable SKF or industry standards, instructions and/or recommended guidelines; (ii) has been improperly repaired, or altered; or (iii) has been subjected to misuse, negligence or accident.

Limitations of actions:

Any action for breach of warranty must be commenced within twelve (12) months following the product failure date.

Disclaimer:

EXCEPT AS SET FORTH IN THE ORIGINAL WARRANTY AND IN THIS PERFORMANCE WARRANTY, SKF MAKES NO WARRANTY WHATSOEVER, EXPRESS OR IMPLIED, WITH RESPECT TO QUALITY OR PERFORMANCE, AND ALL OTHER WARRANTIES INCLUDING IMPLIED WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE OR USAGE OF TRADE ARE HEREBY DISCLAIMED. THE REMEDIES STATED HEREIN CONSTITUTE PURCHASER'S AND/OR INITIAL USER'S EXCLUSIVE REMEDIES AND SKF'S ENTIRE LIABILITY FOR ANY BREACH OF THE PERFORMANCE WARRANTY.

Returns:

Product may not be returned without written authorization by SKF.

For more information, contact your sales representative.

skfusa.com

 $\ensuremath{\mathfrak{B}}$ SKF and CR Seals are registered trademarks of the SKF Group.

Browning is a trademark of Regal Beloit America, Inc.

Dodge is a trademark of ABB Asea Brown Boveri Ltd.

Moline is a trademark of Moline Bearing Company.

Royersford is a trademark of Royersford Foundry & Machine Co., Inc.

Timken is a trademark of The Timken Company.

© SKF USA Inc. 2021
The contents of this publication are the copyright of the publisher and may not be reproduced (even extracts) unless prior written permission is granted. Every care has been taken to ensure the accuracy of the information contained in this publication but no liability can be accepted for any loss or damage whether direct, indirect or consequential arising out of the use of the information contained herein.

Certain image(s) used under license from Shutterstock.com

PUB 690-701 · May 2021 (7.5M/AN Printed in U.S.A.) 20079